



# Hydrothermal preparation and characterization of based-alloy $\text{Bi}_2\text{Te}_3$ nanostructure with different morphology

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## ABSTRACT

In this paper, based-alloy  $\text{Bi}_2\text{Te}_3$  nanostructure with different morphologies was synthesized by a hydrothermal process based on the reaction between  $\text{Bi}(\text{NO}_3)_3$ ,  $\text{TeCl}_4$ , and  $\text{KBH}_4$  in water at various conditions. The products were characterized by X-ray diffraction (XRD), scanning electron microscopy (SEM), Fourier transform infrared spectrometry (FT-IR), X-ray photoelectron spectrum and inductively coupled plasma-atomic emission spectrometer and transmission electron microscopy (TEM). The result shows that the  $\text{Bi}_2\text{Te}_3$  crystals have diameters ranging from 20 to 25 nm with high purity. Other factors, such as the reaction time, the different capping agent and the sort of reductant also have influence on the morphology of the final products to some extent. By variation of reductant, conversion rode-like to flower-like was obtained. Organic ligands play a manifold role in the formation of the chainlike nanostructures as both coordinate ligand and architecture template, and a possible formation mechanism is proposed.

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## 1. Introduction

Thermoelectric (TE) materials are of interest for applications in cooling and electrical power generation devices due to many attractive features such as long life, no moving parts, no emissions of toxic gases, low maintenance, and high reliability [1,2]. The properties of the TE material is given to be a dimensionless figure of merit,  $ZT = (\alpha^2 \sigma / \kappa) T$ , where  $\alpha$  is the Seebeck coefficient,  $\sigma$  and  $\kappa$  the electrical and thermal conductivity, respectively, and  $T$  the absolute temperature.  $\text{Bi}_2\text{Te}_3$ -based alloys are the best-known TE materials for the applications in thermoelectric power generation and cooling near room temperature [3].

Many works have been done in recent years to improve the thermoelectric properties of them [4–6]. Based-nanoalloy  $\text{Bi}_2\text{Te}_3$  with various morphologies has been reported recently using chemical routes, such as nanotubes by hydrothermal synthesis [7], sheets and rods by solvothermal synthesis [8,9] and nanocapsules by a low-temperature aqueous chemical method [10]. These chemical routes have the advantages of low cost, less device-dependence and large-scale synthesis. In the last decade, the preparations and properties of low dimensional TE materials have been intensively investigated, especially those of superlattice thin films and

nanowire arrays. The narrow-gap-semiconductor  $\text{Bi}_2\text{Te}_3$  (band gap:  $E_g = 0.15$  eV) and its alloys are the best room-temperature bulk thermoelectric materials found to date [11].

Recently, solvothermal or hydrothermal synthesis has been used to prepare  $\text{Bi}_2\text{Te}_3$  based-nanoalloy and much different morphology have been obtained, including nanorods, polygonal nanosheets, nanoplates, polyhedral nanoparticles and sheet-rods [12–16]. Some possible mechanisms of formation of  $\text{Bi}_2\text{Te}_3$  alloy, such as “mono-atom model” and “continuous nucleation model”, have been proposed [13–17]. In this work, we reported on based-alloy  $\text{Bi}_2\text{Te}_3$  nanostructure prepared by the simpler hydrothermal method, and compared the difference in the nanostructure of  $\text{Bi}_2\text{Te}_3$  synthesized with different sort of reductant.

## 2. Experimental

### 2.1. Materials and physical measurements

All of reagents and solvents were purchased from Merck (pro-analysis) and were dried using molecular sieves (Linde 4 Å). The metallic impurities were identified by inductively coupled plasma-optical emission spectrometer (ICP-OES) Model PerkinElmer PLASMA-1000. XRD patterns were recorded by a Rigaku D-max C III, X-ray diffractometer using Ni-filtered  $\text{Cu K}\alpha$  radiation. Scanning electron microscopy (SEM) images were obtained on Philips XL-30ESEM equipped with an energy dispersive X-ray spectroscopy. Transmission electron microscopy (TEM) images were obtained on a Philips EM208 transmission electron microscope with an accelerating voltage of 100 kV. Fourier transform infrared (FT-IR) spectra were recorded on Shimadzu Varian 4300 spectrophotometer in KBr pellets. X-ray energy dispersive spectroscopy (EDS) analysis with 20 kV accelerated voltage. X-ray photoelectron

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spectrum (XPS) was collected on an ESCALAB MKII X-ray photoelectron spectrometer, using nonmonochromatized Mg K $\alpha$  X-ray as the excitation source and C 1s (284.6 eV) as the reference line.

## 2.2. Based-alloy Bi<sub>2</sub>Te<sub>3</sub> nanostructure prepared by hydrothermal method

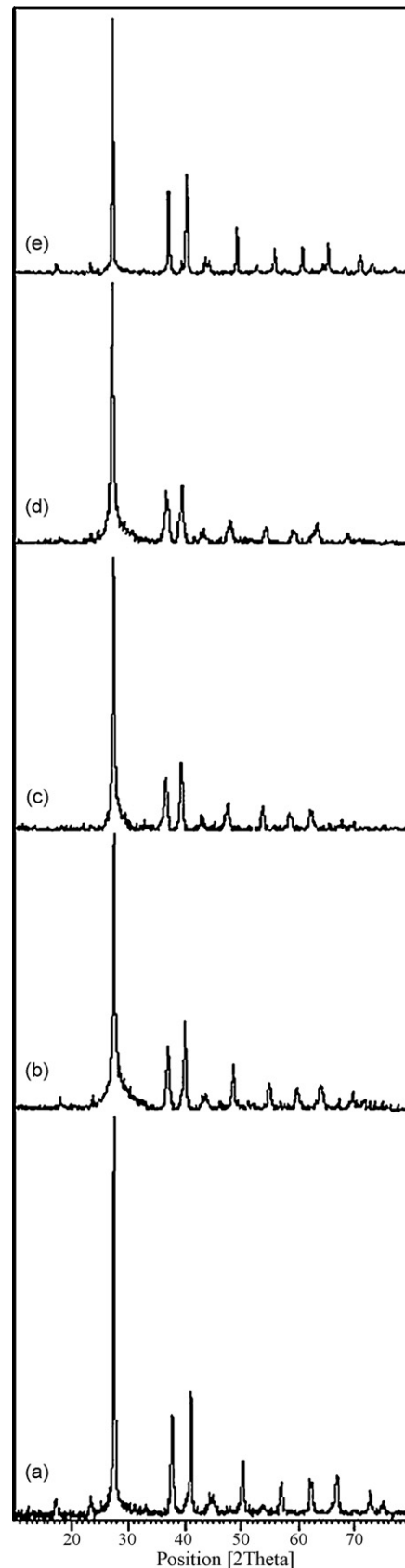
Bi(NO<sub>3</sub>)<sub>3</sub> and TeCl<sub>4</sub> were used as the simple precursor in the hydrothermal synthesis. The precursor with stoichiometric ratio of Bi:Te (2:3) was put into a Teflon-lined autoclave. The autoclave was then filled with water up to 80% of its volume. After adding sufficient KBH<sub>4</sub> as the reductant and propane-1,3-diamine (pn) as complex agent, the autoclave was sealed immediately and heated to 150 °C for the synthesis reaction. After reaction for 24 h, the autoclave was cooled down to room temperature naturally. The obtained precipitates were separated by centrifugation, washed with deionized water followed by ethanol for three times, and dried at 100 °C under vacuum for 24 h. The structure and morphology of the Bi<sub>2</sub>Te<sub>3</sub> powders were characterized by XRD and TEM.

## 3. Result and discussion

The composition of the as-prepared product was determined by XRD (Fig. 1a). All peaks in the patterns correspond to the reflections of rhombohedral phase Bi<sub>2</sub>Te<sub>3</sub> [space group: R 3m (1 6 6)], with lattice constants  $a = 0.4386$  nm and  $c = 3.056$  nm, compatible with the literature values of  $a = 0.4385$  nm and  $c = 3.048$  nm (JCPDS 15-0863). No remarkable diffractions of other phases such as tellurium, bismuth or their other compounds can be found in Fig. 1a, indicating that a pure Bi<sub>2</sub>Te<sub>3</sub> phase has been formed after the synthesis for all samples. The broadening of the diffraction peaks indicates that the samples are nanosized. The average particle size of the sample is about 23 nm, estimated through the Scherrer formula. Meanwhile, influence of capping agent and temperature was investigated on the as-prepared alloy Bi<sub>2</sub>Te<sub>3</sub> (Fig. 1b–e). With exchange of capping agent from PEG 600 to PEG 20000, particle size of 19–18 nm would be decreased, respectively (Fig. 1b and c). In other word, with increasing of temperature from 120 °C to 180 °C, particle size of 17.5–31 nm would be increased, respectively (Fig. 1d and e). Obviously, the crystallinity of the as-prepared Bi<sub>2</sub>Te<sub>3</sub> gradually improved with increasing reaction temperature. In general the resultant particles became bigger with increasing temperature.

The morphology and size of the as-synthesized products were characterized by SEM and TEM. Fig. 2 depicts SEM images of sample alloy Bi<sub>2</sub>Te<sub>3</sub>. From the micrograph, it was observed that the alloys were slightly agglomerated. Fig. 2 reveals temperature effect on morphology of nanoalloys. With increasing reaction temperature from 120 °C to 150 °C, alloys show dense agglomerate and particle size was increased (Fig. 2a–d). Fig. 2b shows that the Bi<sub>2</sub>Te<sub>3</sub> powder obtained at 150 °C are quasi-spherical with particle size about 25 nm. In other side, for reach ideal morphology, we prepared nano-size Bi<sub>2</sub>Te<sub>3</sub> alloy with various capping agents such as: PEG 600 and PEG 20000 in the presence of KBH<sub>4</sub> as reductant (Fig. 3a and b). Fig. 3a and b shows that, utilization of PEG 20000, decline agglomeration of alloys and growing of particle. In continues, effect of reductant sort was investigated on morphology nanoalloys in the presence of PEG 20000 as capping agent. In this study, reductant plays the key role on morphology of Bi<sub>2</sub>Te<sub>3</sub> alloys. In the presence of N<sub>2</sub>H<sub>4</sub> as reductant, the rode-like shape is preferential morphology along with agglomeration of particles (Fig. 3c). Meanwhile, in the presence of Zn as reductant flower-like is preferential morphology (Fig. 3d). In other side, effect of time on morphology Bi<sub>2</sub>Te<sub>3</sub> nanoalloys was investigated. For instance, by using Zn as reductant, with increasing period of time from 12 to 48 h, flower-like morphology damaged to large particle size (Fig. 4a and b). In other word, in the presence of N<sub>2</sub>H<sub>4</sub> as reductant, with increasing period of time from 12 to 48 h, rode-like alloy breaks down and agglomerated (Fig. 4c and d).

The formation of the flower-like based-alloys Bi<sub>2</sub>Te<sub>3</sub> during the hydrothermal synthesis should be related to the layered anisotropic



**Fig. 1.** XRD patterns of prepared Bi<sub>2</sub>Te<sub>3</sub> in (a) 150 °C in the presence of pn as capping agent, (b) 150 °C in the presence of PEG 600 as capping agent, (c) 150 °C in the presence of PEG 20000 as capping agent, (d) 120 °C in the presence of PEG 20000 as capping agent, and (e) 180 °C and KBH<sub>4</sub> as reductant.

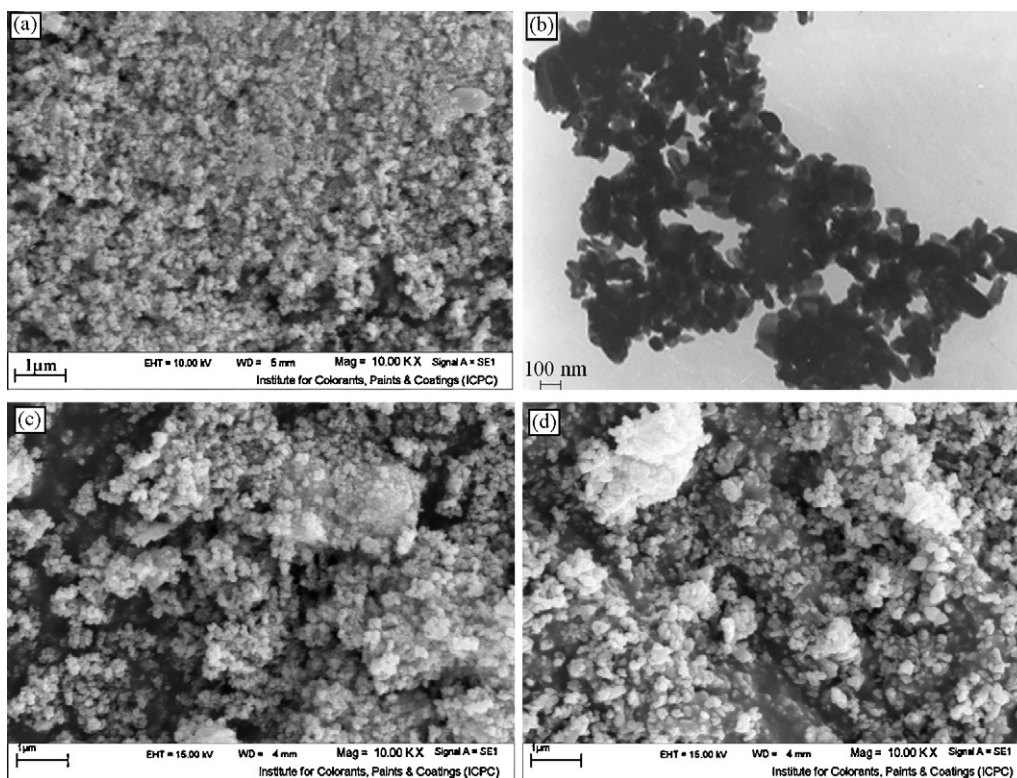


Fig. 2. (a, b) SEM and TEM image of images of  $\text{Bi}_2\text{Te}_3$  in presence of  $\text{KBH}_4$  as reductant and pn as capping agent at  $120^\circ\text{C}$  and (c, d) SEM image at  $150^\circ\text{C}$  and  $180^\circ\text{C}$  respectively.

lattice structure. During the synthesis process, a free Te atom or  $\text{Te}^{2-}$  ion tends to bond with the atoms on the growing crystal surface via covalent bonding. A single Te atom or  $\text{Te}^{2-}$  ion from the solution attaching itself to a Te layer crystal surface will probably

jump back into the solution, since a van der Waals bonding is not strong enough to hold the atom on the atomic surface. Therefore, a  $\text{Bi}_2\text{Te}_3$  crystal will grow faster in the *a*- and *b*-axis directions than in the *c* direction [18].

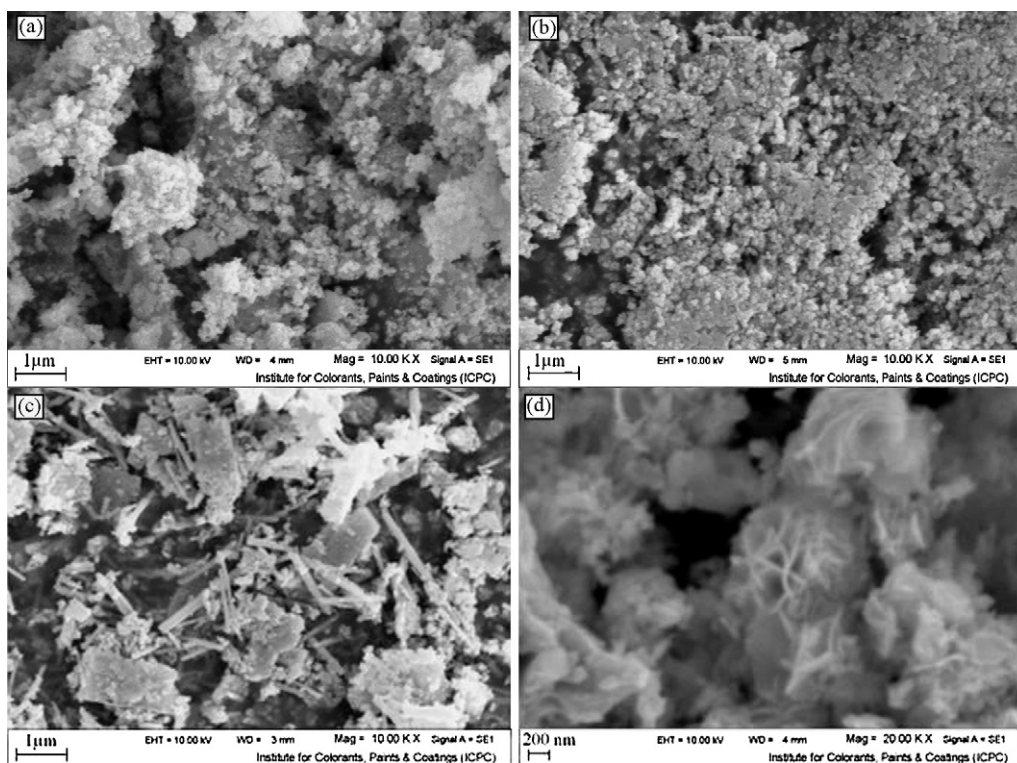


Fig. 3. SEM images of  $\text{Bi}_2\text{Te}_3$  in (a) PEG 600 and (b) PEG 20000 in  $150^\circ\text{C}$  and  $\text{KBH}_4$  as reductant, in the presence of (c)  $\text{N}_2\text{H}_4$  and (d) Zn as reductant in  $150^\circ\text{C}$  and PEG 20000 as capping agent.



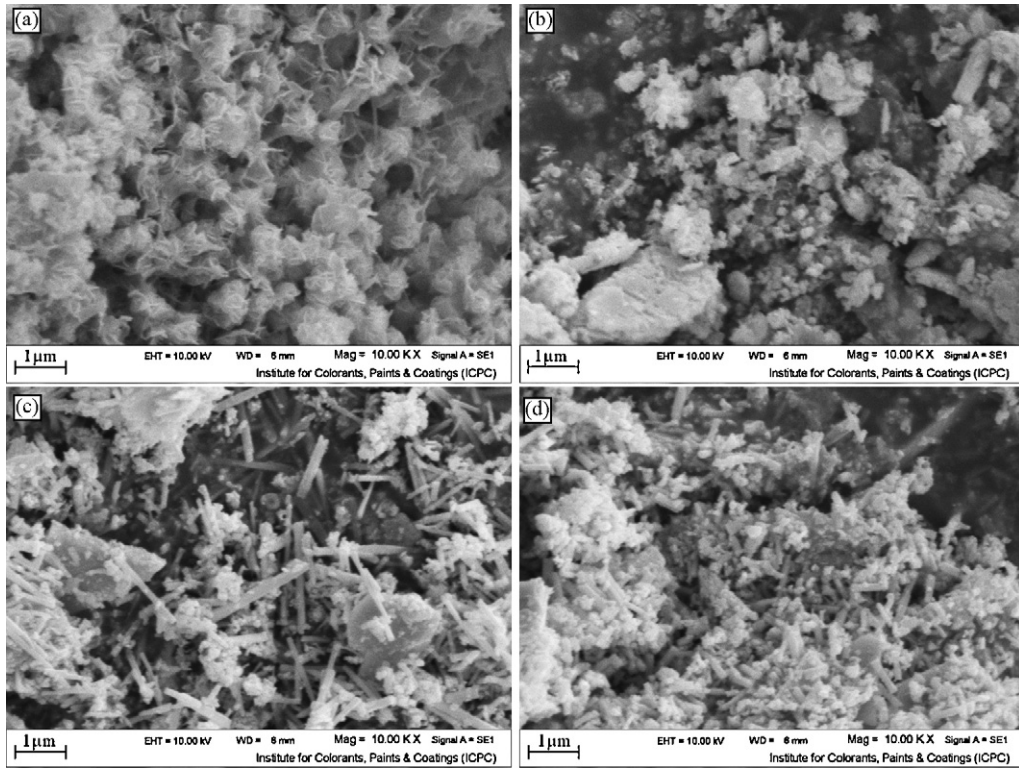


Fig. 4. SEM images of  $\text{Bi}_2\text{Te}_3$  (a) Zn, 12 h; (b) Zn, 48 h; (c)  $\text{N}_2\text{H}_4$ , 12 h; and (d)  $\text{N}_2\text{H}_4$ , 48 h in the presence of PEG 20000 as capping agent and  $150^\circ\text{C}$ .

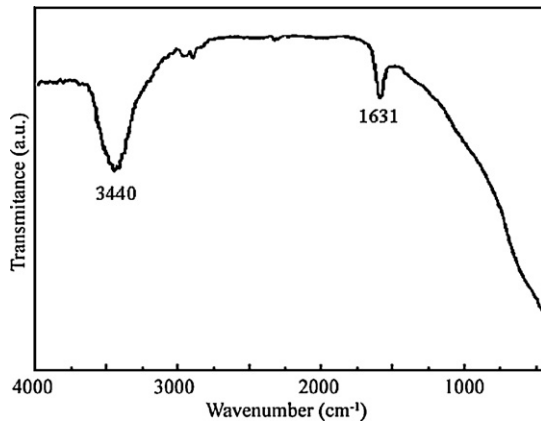


Fig. 5. FT-IR spectra of prepared based-alloy  $\text{Bi}_2\text{Te}_3$  nanostructure in the presence of pn as capping agent.

The advantage of the wet preparation method is that the reduced metal cations are homogeneously dissolved in a solution. Whereas the reduction with  $\text{KBH}_4$  and  $\text{N}_2\text{H}_4 \cdot \text{H}_2\text{O}$  proceeded in a homogeneous way, the metal cation solution and the reductant solution were liquid and the reduction of the liquid metal cation solution with the solid Zn powder was a heterogeneous process being limited by the interface area of the Zn surface and the solution in contact with this surface. The consequences may be dramatic. The strong reductant  $\text{KBH}_4$  and  $\text{N}_2\text{H}_4 \cdot \text{H}_2\text{O}$  in combination with stirring rapidly create a large number of nuclei and further growth of the nuclei is limited. As a result, many small particles are obtained. The reduction at the presence of Zn proceeds only two-dimensionally, i.e., at the interface of Zn powder with the metal cation solution. The rate of reduction is further limited by the mass transport of the metal cation solution to the Zn surface. Therefore, depletion of metal cations near the interface might occur. As a consequence of the rate and surface area limitation, crystal growth is favored over nucleus formation as the result of larger particles [19].

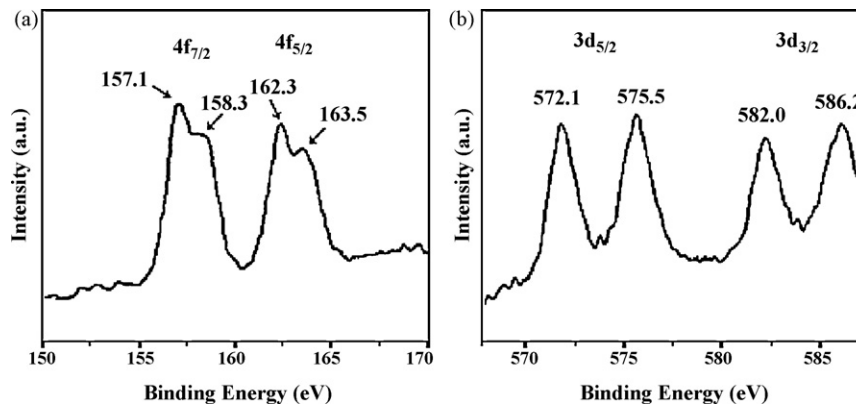


Fig. 6. (a) XPS of Bi the 4f core level in  $\text{Bi}_2\text{Te}_3$  nanocrystallines and (b) XPS of the Te 3d core level in  $\text{Bi}_2\text{Te}_3$  nanocrystallines.

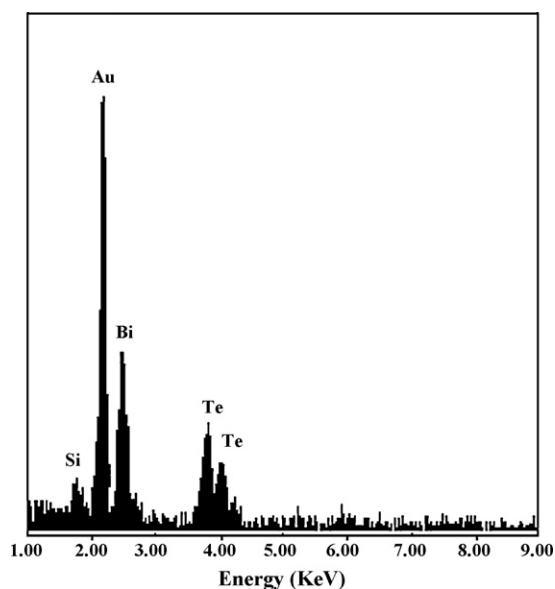


Fig. 7. EDS pattern of  $\text{Bi}_2\text{Te}_3$  alloys.

While it is believed that the surfactant could prevent the aggregation of  $\text{Bi}_2\text{Te}_3$  nuclear at first. In addition, propane-1,3-diamine molecules might be able to modulate the growth kinetics of the  $\text{Bi}_2\text{Te}_3$  seeds, as controlled probably by their different adsorption energies on various basal planes of this rhombohedral structure, and modify the surface chemical properties. When propane-1,3-diamine was added into the solution, it would adsorb to the growing nuclear easily. Fig. 5 shows a typical FT-IR spectrum of as-prepared  $\text{Bi}_2\text{Te}_3$  nanocrystals in this system with propane-1,3-diamine. The sample was washed with absolute ethanol and distilled water several times, and then dried in a vacuum before used. Though the peaks could be assigned to propane-1,3-diamine molecules adsorbed on  $\text{Bi}_2\text{Te}_3$  nanocrystals, the  $\text{NH}_2$  peak ( $1631\text{ cm}^{-1}$ ) became weaker, and it shifted to some extent. This phenomenon might result from the interaction of N-Te on the top and bottom of the nuclear surface. Due to layer-like structure and weak van der Waals force along *c*-axis, the propane-1,3-diamine molecule might adsorb to these crystal planes, and significantly decrease the growth rates along *c*-axis. In the other way, the growth perpendicular to *c*-axis would be induced and also enhanced. Therefore, after the reaction was completed, rhombohedral  $\text{Bi}_2\text{Te}_3$  nanocrystals were finally obtained.

Fig. 6a shows the photoelectron spectrum of Bi 4f. The two higher peaks at energy of 157.1 and 162.3 eV, corresponding to the binding energy of Bi  $4f_{7/2}$  and Bi  $4f_{5/2}$  of  $\text{Bi}_2\text{Te}_3$ , are in good agreement with data observed from  $\text{Bi}_2\text{Te}_3$  single crystal [16]. The two lower energy peaks at 158.3 and 163.5 eV, are in good agreement with a Bi 4f spectra of an oxidized layer of  $\text{Bi}_2\text{Te}_3$  [20]. Fig. 6b shows the photoelectron spectrum of the Te 3d core level. The two peaks at energies of 572.1 and 582.0 eV are in good agreement with the binding energies seen in the Te 3d spectra observed from  $\text{Bi}_2\text{Te}_3$  single crystals. The other two peaks at energies of 575.5 and 586.2 eV are in good agreement with the Te 3d spectra from an oxidized layer of  $\text{Bi}_2\text{Te}_3$ . All four peaks had been observed by Bando et al. [20]. The relative peak intensities in the XPS spectra of the nanocrystals are analogous to the samples which were cleaved and then oxidized in desiccator for 56 h at room temperature [20]. The atoms at surface are more active compared to inter atoms, so samples obtained are more easily oxidized in air due to their surface-to volume [21]. The ICP-atomic emission spectroscopy shows that the atom ratio of products is Bi:Te = 1:1.49, which is close to the value for the stoichiometric compound. We can therefore conclude from results that

the product obtained is  $\text{Bi}_2\text{Te}_3$ , but the outside layers of the particles are oxidized.

X-ray energy dispersive spectroscopy (EDS) analysis measurement was used to characterize the chemical composition of the products (Fig. 7). The results show that there exist only elements Bi and Te and the atomic ratio of Bi to Te in different areas is always 38.63:61.09, which indicates a purity  $\text{Bi}_2\text{Te}_3$  phase in the rods. In addition, neither N nor C signals were detected in the SEDX spectrum, which means there exist no solvent or propane-1,3-diamine ligand in the rod crystals.

In comparison to other similar works, our method is simple and has low cost and scale-up route. Also, we have used nontoxic precursor and solvent. In this route, we apply various capping agent and sort of reductant which are rare in preparation of based-alloy  $\text{Bi}_2\text{Te}_3$  nanostructure and different morphology such as: rode-like and flower-like was obtained. The sizes of based-alloy  $\text{Bi}_2\text{Te}_3$  nanostructure seem convenient than similar works.

#### 4. Conclusion

In summary, this work has demonstrated a new approach for the controllable growth of  $\text{Bi}_2\text{Te}_3$  rod-like and flower-like via exchange reductant. This route to based-alloy  $\text{Bi}_2\text{Te}_3$  nanostructure is simple, convenient and effective, and holds potential for large-scale synthesis needed for commercial applications. Most important of all, the new approach can yield rode-like and flower-like morphology of  $\text{Bi}_2\text{Te}_3$  directly without the mechanical crushing and the sieving need for a solidified melt which may exhibit enhanced thermoelectric properties.

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